



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4784-011
Job Sheet 167233



Part No: D4784-011

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

PP 167233

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Stores/Pkg1		<i>M 1711130</i>
100	Packaging	1 pcs	12/2/17	12/2/17	0.00	0.00	Packaging1		<i>M 1211130</i>
110	HandFinish	1 pcs	12/4/17	12/4/17	0.00	1.52	HandFinish4		<i>M 1211130</i>
120	QC	1 pcs	12/4/17	12/4/17	0.00	0.00	QC5		<i>38</i>
130	Packaging	1 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3		<i>5m15</i>
140	QC21-SA	1 Ea	12/4/17	12/4/17	0.00	0.00	QC21		<i>38</i>

Part Op Descriptions: 110 - Transfer drill from D4687-210 to label plate as per dwg. Install as per dwg.

PP 167233

DEC 04 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	97447A010 <i>5013173</i>	4	81	0	0
	-AN3-14A <i>5013172 *</i>	4	177	0	0
	-AN3-16A <i>5013171</i>	2	35	0	0
	-AN310-4 <i>5013170</i>	3	115	0	0
	-AN310C4 <i>5013167</i>	2	31	0	0
	-AN4-12 <i>5013169</i>	3	38	0	0
	-AN5-17A <i>50131168</i>	4	19	0	0
	D2530 <i>5013166</i>	1	16	0	0
	D2535 <i>5013165</i>	2	25	0	0
	D2537 <i>5013164</i>	2	33	0	0
	-D3914-041	1	4	0	0
	D3917-3 <i>5013163</i>	6	64	0	0
	D3953-17 <i>5013162</i>	2	22	0	0
	D3953-19 <i>5013161</i>	1	12	0	0
	D3953-21 <i>5013160</i>	1	14	0	0
	D3953-3 <i>5014937</i>	2	18	0	0
	D3953-7 <i>5013159</i>	2	9	0	0
	D3953-9 <i>5013158</i>	2	12	0	0
	D3969-3 <i>5013157</i>	1	11	0	0
	-D4785-041	1	0	0	0
	D4786-210 <i>5013156</i>	1	3	0	0
	MS21042L3 <i>5013155</i>	6	879	0	0
	MS21042L5 <i>5013153</i>	4	488	0	0
	MS24665-151 <i>5013152</i>	3	95	0	0
	MS24665-300 <i>5013150</i>	2	41	0	0
	NAS1149C0432R <i>5013146</i>	2	1,402	0	0
	NAS1149F0332P <i>5013145</i>	8	3,293	0	0
	NAS1149F0432P <i>5013144</i>	6	923	0	0

Part Specifications

Specifications could not be found.

Plex 10/27/17 8:24 AM dart.poulin.mario

DART
AEROSPACE
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com**Basket Assembly, Heavy Duty Lid, LH/RH****PART NO: D4784-011**
Revision:
Operation: Start up Operation
Change No:**Mfg Date: 11/30/17**
Job No: 167233



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: 97447A010 Revision: Blind Rivet														
100	Receive Pcs	S013173	167233	0 pcs	0	M131311	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: AN310-4 Revision: Nut														
100	Receive Ea	S013170	167233	0 Ea	0	M138040	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: AN310C4 Revision: Nut														
100	Receive Ea	S013167	167233	0 Ea	0	M137361	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: AN3-14A Revision: Bolt														
100	Receive Ea	S013172	167233	0 Ea	0	M138040	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
		S016047	167233	0 Ea	0	M138040	Start Up Stores/Pkg-1		Stock	11/30/2017	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Part Number: AN3-16A Revision: Bolt														
100	Receive Ea	S013171	167233	0 Ea	0	117441	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: AN4-12 Revision: Bolt														
100	Receive Ea	S013169	167233	0 Ea	0	m138409	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: AN5-17A Revision: Bolt														
100	Receive Ea	S013168	167233	0 Ea	0	m138441	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D2530 Revision: Handle Weldment														
180	QC21-SA	S013166	167233	0 Ea	0	159774	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D2535 Revision: Spring														
140	QC21-SA	S013165	167233	0 Ea	0	165021	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
		S016060	167233	0 Ea	0	S014107	Start Up Stores/Pkg-1		Stock	11/30/2017	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Part Number: D2537 Revision: Bushing														
140	QC21-SA	S013164	167233	0 Ea	0	163842	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3914-041 Revision: Long Basket Lid Assembly (350)														
170	QC21-SA	S011498	167233	0 Ea	0	S011498	Start Up Stores/Pkg-1	Bin	Stock	11/20/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3917-3 Revision: Washer														
140	QC21-SA	S013163	167233	0 Ea	0	165652	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3953-17 Revision: Gas Spring Spacer														
160	QC21-SA	S013162	167233	0 Ea	0	164256	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3953-19 Revision: Gas Spring Bracket														
160	QC21-SA	S013161	167233	0 Ea	0	159087	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3953-21 Revision: Gas Spring Bracket														
160	QC21-SA	S013160	167233	0 Ea	0	163051	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3953-3 Revision: Gas Spring Stud, Lid														
140	QC21-SA	S014937	167233	0 Ea	0	S014257	Start Up Stores/Pkg-1		Stock	11/29/2017	Issue Container			
		S016068	167233	0 Ea	0	S014257	Start Up Stores/Pkg-1		Stock	11/30/2017	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Part Number: D3953-7 Revision: Spring Spacer														
140	QC21-SA	S013159	167233	0 Ea	0	165658	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3953-9 Revision: Gas Spring Washer														
140	QC21-SA	S013158	167233	0 Ea	0	165687	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3969-3 Revision: Spring (Basket Lid)														
140	QC21-SA	S013157	167233	0 Ea	0	164420	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4785-041 Revision: Long Basket Base Assembly, LH/RH														
180	QC21-SA	S011626	167233	0 Ea	0	S011626	Start Up Stores/Pkg-1	Bin	Stock	11/20/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D4786-210 Revision: Placard, Max Load														
140	QC21-SA	S013156	167233	0 Ea	0	145258	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS21042L3 Revision: Nut														
100	Receive Ea	S013155	167233	0 Ea	0		Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS24665-300 Revision: Cotter Pin														
100	Receive Ea	S013150	167233	0 Ea	0	118234	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: NAS1149C0432R Revision: Washer														
100	Receive Ea	S013146	167233	0 Ea	0	M138441	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: NAS1149F0563P Revision: Washer														
100	Receive Ea	S013142	167233	0 Ea	0	M138170	Start Up Stores/Pkg-1		Stock	11/23/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		28		0	0									